

TEDDY DISTRAJO

C A S T H O U S E O P E R A T O R

BLK 21 LOT 36 VILLA PALAO BANLIC CALAMBA LAGUNA

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OBJECTIVE

Desire to become a successful person and enthusiastically interested in utilizing my analytical and professional skills for worth conception in line with the development of the organization.

EXPERIENCE

CASTHOUSE OPERATOR

Taweelah Aluminum Extrusion Co.

Khalifa Industrial Zone, Abu Dhabi

01/2016 to 08/2020

- Checklist on overhead crane.
- Checklist on Forklift.
- Charging of Scrap Metal on Melting Furnace by charging machine, depends on alloy as per production schedule and the diameter of billet to be cast. Capacity of melting is 50 tons.
- Monitor temperature of melting furnace. Check if fully melted and removing of dross to be placed on dross bin by using skimming tool and forclip.
- Clean side well by removing dross and place on saw bin. Take two sample. Be sure that temp. on melting furnace is 780 C
- Prepare launder, for transferring of metal on casting furnace. Be sure that sample is okay
- Depends on the result of sample if they need an additional element like magnesium, Manganese, Iron, Silicone, whether its soft alloy or hard alloy.
- Monitor level of metal on Casting furnace during transferring, depends on size of casting table, level of furnace at least 30 tons.
- Transfer casting table by using overhead crane. Tilting of casting table, cleaning on grafite ring by clean cloth. Switch on casting gas in Control Room followed by mold lubrication. Cleaning of starter block and put small amount of casting oil grafite ring on each mould by using paint brush.
- Press tilting down of casting table assure that they have ceramic blanket between launder and table.
- Open burner of filter box, removing cover on Syphone Inert Reactor (SIR). Check presence of obstruction on spout and remove. Prepare steal plug and ceramic blanket. Place thermocouple on cable.
- Check distance between starter block and move grafite.
- Casting start automatic, check level of metal on casting table.
- Stripping out of billet 7,350 mm by using overhead crane, place on laydown area for process of Ultrasonic Inspection (UTI) passes to homogenization and cutting at saw.
- Do housekeeping based on 5S.

MACHINE OPERATOR / FOREMAN

Suleiman Bin Saleh Al Mohileb

P.O Box 246 Arar, Northern Border, KSA

November 4, 2013 up to PRESENT

- Set up machine to ensure proper working order.

- Perform testing procedure to ensure machines work optimally during production procedure.
- Maintain and clean machines before and after each shift.
- Monitor machines, Press OCEM, Linear Cassani, Batching Plant, Grinding Machine and a Palletizer (Packaging Machine) to ensure optimum running.
- Calibrate machines at the beginning of each shift.
- Recalibrate machines at the end of each shift.
- Ensure that regular and preventive maintenance procedure are carried out.
- Perform random test to assure accuracy.
- Perform safety check on every station. Doser, Spreader, Hopper, First Press, Second Press, Ejector and Carello on press OCEM machines.
- Ensure that machines are producing quality product by managing periodic check on output.
- Ensure stocks of needed materials are ready on first layer silos 1 (sand and white sand), 3/8 stone (beige and black) and second layer silos 6.
- Monitor stocks of silos cement 1 (white cement) and silos cement 2 (black cement), grinding stone, plastic strap, plastic for covering the tiles, salt for boiler and diesel, grease hydraulic oil and gear oil.
- Create and maintain activity logs.
- Provide relevant information regarding progress to Production Manager.

MACHINE OPERATOR

Saudi Ceramics Company

P.O Box 3893 Riyadh, KSA

December 5, 2006- February 11, 2012

- Maintaining the condition of the machine (SACMI) Italian Technology and Unimac Turkey Technology.
- Proper handling procedure of the machine and the technique applies encounter from mould replacement and proper setting on mould on the machine.
- Corrective measure on casting area and analyze the defects on the line to get a better yield.
- Casting on traditional bench area, one piece marmar and different kinds of bidet. Analyze the different kinds of defects and giving the possible solution.
- LPC (low pressure casting) machine –Venus one piece 30 cm and Venus regular. Nouras one piece.
- LPC-(water closet) Hannah water and Dana water closet.

MACHINE OPERATOR – Press Brake

Ever Transformer Company

KM 54 Makiling Highway

Calamba Laguna Philippines

August 20, 2003- August 20, 2005

- Perform duties assigned based on production schedule by production manager.
- Responsible for the daily set-up and operation of Hydraulic press brakes.
- Cutting of metal plate roll, bending of angles, punching, Spot weld, dipping on paint, drying, installing of Ceramics on a box and inspection.
- Ability to work well with others in leadership environment.
- Use problem solving to resolve basic manufacturing issue or seek assistance.
- Keep working area including machine surface clean

CASTING FOREMAN

Arabian Ceramic Company

P.O Box 102055 Riyadh, KSA

February 1, 1999- July 9, 2000

- Production of mold casetta, lavatory and double colona series and water closet.
- Instillation and mechanical lavatory and double colona series.
- Instillation of mechanical water closet and bidet.
- Trial and casting of mechanical lavatory and double colona series.
- Trained new workers on the proper procedure of operating the machine both mechanical lavatory and mechanical water closet and bidet.
- Monitor and supervised the team in order to achieve target completion date of the individual assigned project in accordance to company product schedule.
- Trained workers the proper procedure on how to inspect white wares, repair defective clay pieces and the technique on proper procedure in repairing.
- Test flushing bowls model.
- Troubleshooting of different kinds of defect such as clay cracks, lagging crack, rim crack from different location, hanging crack, root crack and plate crack

CASTING TECHNICIAN

RAK Ceramics Co. Ltd.

P.O Box 4147 Ras Al Khaimah, UAE

October 9, 1995- October 28, 1997

- We make some remedial measures in casting department like repairing of green clay crack and white clay crack.
- We ensure that all pieces are of good quality.
- Analyzing the different kinds of defect from different location and giving the possible solution.
- Provide a quality product for the satisfaction of costumers needs.
- Work as a team and not as individual.

CASTER

American Standard

Las Pinas, Manila, Philippines

February 23, 1987- September 30, 1995

- 1987 to 1988

- Hustler - maintaining and cleaning on casting area and assisting of caster
- Loader and Unloader - Hanging Dryer
- GWI Inspector
- 1988 to 1995 - Caster

EDUCATION

MEDICAL TECHNOLOGY – undergraduate

Far Eastern University

Morayta, Manila

1985 – 1986

TRAINING AND SEMINARS

Trainings / Seminar	Date	Certificate Number
Integrated Management System Awareness Course	November 23, 2016	SGS/UAE/HS/2016/C5236
Safe Forklift Operations Awareness	October 12, 2016	64788/2016
Emergency First Response Training (Primary Care)	August 27, 2016	60239/2016
Fire Warden Training	August 27, 2016	60217/2016
Basic First Aid	August 17, 2016	
Overhead Crane Safety Training and Operator Assessment	July 11, 2016	OCO/0907/16
5S Training	May 3' 2016	
Reengineering for a Better Tomorrow (American Standard)	August 24, 1995	
Training of mechanical water closet and bidet, proper procedure (Italian Technology)		

REFERENCES

Mr. Cesar Gustillo
Production Head
Saudi Ceramic Co.
Riyadh KSA

Mr. Ibrahim Al Bahoata
General Manager
General Ceramics Co. Ltd
Riyadh KSA

Mr. Armando Canlas
Manufacturing Director
American Standard
Philippines